

180 190 219 220S
220SE

2018 PARTS CATALOG



MILLER'S INCORPORATED

GENERAL INFORMATION

WE ARE DEDICATED TO PROVIDING QUALITY PARTS AND ACCESSORIES FOR THE MERCEDES BENZ. ALL PARTS LISTED IN THIS CATALOG ARE NEW, ORIGINAL OR THE FINEST REPRODUCTION AVAILABLE.

ORDERING INFORMATION - TO BE SURE YOU RECEIVE THE PART YOU WANT, INCLUDE THE YEAR, MODEL AND SERIAL NUMBER OF YOUR MERCEDES. ALL ORDERS MUST BE PRE-PAID BY CHECK, CREDIT CARD, OR MONEY ORDER. INTERNATIONAL ORDERS MUST BE PREPAID BY WIRE TRANSFER OR PAYPAL. WE DO NOT SHIP OPEN ACCOUNT. THERE IS NO MINIMUM ORDER, WE APPRECIATE YOUR BUSINESS.

INTERNATIONAL SHIPMENTS - SHIPPING, PACKING AND INSURANCE CHARGES ON SHIPMENTS TO HAWAII, ALASKA AND OUTSIDE THE USA WILL BE QUOTED ON RECEIPT OF YOUR ORDER. YOUR ORDER WILL BE SHIPPED AFTER SHIPPING CHARGES HAVE BEEN PAID.

DOMESTIC SHIPMENTS - ALL ORDER ARE SHIPPED BY THE FASTEST, MOST ECONOMICAL METHOD. PLEASE INCLUDE YOUR STREET ADDRESS FOR UPS OR FEDEX SHIPPING. SHIPPING, PACKING, AND INSURANCE CHARGES WILL BE ADDED TO YOUR ORDER BASED ON THE ACTUAL SIZE AND WEIGHT OF YOUR ORDER. NEXT DAY AIR, 2ND DAY AIR & 3RD DAY AIR SERVICES ARE AVAILABLE AT AN ADDITIONAL CHARGE. THE MINIMUM SHIPPING CHARGE IS \$9.00.

CORE DEPOSIT - ALL CORES MUST BE RETURNED PREPAID IN A REBUILDABLE CONDITION BEFORE CORE DEPOSITS ARE REFUNDED. CORE DEPOSITS MAY BE AVOIDED BY SENDING THE EXCHANGE PART PREPAID WITH YOUR ORDER.

RETURN POLICY - ANY PART THAT IS NOT SATISFACTORY MAY BE RETURNED IN NEW CONDITION IN THE ORIGINAL PACKAGING WITHIN 30 DAYS OF PURCHASE FOR A REFUND, LESS 20% RESTOCKING CHARGE. **RETURNS MUST BE SHIPPED WITH A COPY OF THE INVOICE ENCLOSED.** ELECTRICAL, ELECTRONIC, "SPECIAL ORDER", CARPETS, INTERIOR, CONVERTIBLE TOPS, FLOOR MATS AND BOOKS/MANUALS ARE NOT RETURNABLE. NO CREDITS OR REFUNDS WILL BE ISSUED ON MERCHANDISE WITHOUT PRIOR APPROVAL.

DAMAGED SHIPMENTS - IF YOUR ORDER IS DAMAGED IN SHIPMENT, PLEASE CONTACT US IMMEDIATELY AND SAVE ALL PACKING MATERIALS. WE CANNOT BE RESPONSIBLE FOR DAMAGED OR LOST ITEMS UNLESS WE INITIATE THE CLAIM. *All shipments are insured for full replacement value.*

WARRANTY - ALL PRODUCTS SUPPLIED ARE OF THE HIGHEST QUALITY AND WORKMANSHIP. WARRANTY IS SUBJECT TO MANUFACTURER'S GUARANTEE AND ALL OTHER LIABILITY IS WAIVED. WE CANNOT WARRANTY ANY PART INSTALLED IMPROPERLY. WARRANTY IS LIMITED TO REPLACEMENT OF DEFECTIVE PART AND IS NOT EXTENDED TO ANY FURTHER DAMAGE INCURRED OR LABOR CHARGES.

All prices are subject to change without notice

**Round Body SEDANS, COUPES & CONVERTIBLES
PARTS SECTION for 180, 190, 219 & 220S / SE
MODELS FROM PRODUCTION YEARS 1955 TO 1961**

<i>Subject</i>	PAGE	<i>Subject</i>	PAGE
ENGINE - GASKET / FILTERS / BELTS	4	INSTRUMENTS / GAUGES	11
ENGINE - IGNITION / TUNE UP	4	ELECTRICAL - OTHER	11
ENGINE - GENERAL	5	LIGHT BULB / FUSES	11
ENGINE - MOTOR MOUNTS	5	BRAKE PARTS	12
ENGINE COOLING / RADIATOR	6	RUBBER	14
HEATER	6	RUBBER KITS	15 & 16
HOSE CLAMPS - ORIGINAL	6	ORIGINAL GERMAN RUBBER MATS	17
FUEL PUMP / FILTER	6	HUBCAPS / BEAUTY RINGS	17
GAS CAP / FUEL LINES	7	INTERIOR CHROME AND TRIM	17
CLUTCH	7	FRONT WINDSHIELD	17
TRANSMISSION	7	FRONT GRILLE	18
STEERING WHEEL / HORN	8	DOORS	18
SUSPENISON - FRONT AXLE	8	BUMPERS	18
SUSPENSION - SHOCKS	8	MIRRORS	18
SUSPENSION - OTHER	9	EXHAUST	18
SUSPENSION - REAR AXLE	9	TRUNK	19
DRIVE SHAFT	10	SHEETMETAL / FLOOR PANS	19
ELECTRICAL - LIGHTING	10	GLASS	19

AIR CLEANER

- 09-0011 Air filter - 180a,b,c,190,b
- 09-0053 Air filter - 220s - aftermarket

180 190 219 220S 220SE CATALOG

ENGINE - GASKETS / FILTERS / BELTS

- 01-0002 Valve cover gasket - 180db,dc,190d,db
- 01-0004 Valve stem seal kit - all 4 cylinder gas engines
- 01-2005 Oil drain plug - with copper gasket - all models
- 01-0078 Cylinder head gasket - 219 from eng. #7504348, 220,a,s
- 01-0097 Valve cover gasket - 219,220,a,s,se
- 02-0061 Oil Filler cap with gasket
- 02-0062 Oil fill cap gasket - all models
- 02-0072 Valve cover gasket - 180a,b,c, 190,b
- 03-0018 Front crankshaft seal - 180a,b,c,dc,190,b,d,db
- 03-0028 Rear crankshaft seal - narrow (75 x 87 x 6 mm)
- 03-0029 Rear crankshaft seal-wide (78 x 94 x 8 mm) 180a,b,c,dc,190,b,d,db
- 12-0048A Oil filter kit (early 2 1/2" diameter) - 180,a (1953 to 1955)
190 (1956 to 1959) & 219 (1956 to 1959) & 220a,s
- 12-0048B Oil filter kit (2 3/4" diameter) 180,a,b,c,dc,190b,d,db,220se
- 14-0037 Manifold gasket - 219,220s,se
- 18-0060 Gasket - oil filter housing to block - all models
- 20-0001 Fan belt - 180,d,db (9.5 x 750 mm)
- 20-0003 Fan belt (9.5 x 850 mm) - 180,a,b,c,dc,190,b,d,db,220s,se
- 31-0053 Fuel filter - all models except 220se
- 47-0300 Fuel filter - (large filter at fuel pump) 180d,db,dc,190d,db
- 47-8007 Fuel filter - 220se



12-0048A



12-0048B

ENGINE - IGNITION / TUNE UP

- 11-0071A Distributor cap - early - black - 180a,b, 190
- 11-0071B Distributor cap - late - brown -180c,190b
- 11-0074A Points - early (1955 to March, 1962) - 180a,b, 190
- 11-0075 Rotor - all gas engines
- 11-0082 Condenser - all gas engines
- 11-0114 Spark plug cable set - all four cylinder gas engines
- 11-0130C Spark plug - Bosch copper core - all gas engines
- 11-0130P Spark plug - Bosch platinum - all gas engines
- 11-0132 Coil - 180a,b,c, 190,b,219,220
- 15-0004 Spark plug wire set - all six cylinder engines
- 15-0010 Glow plug - all four cylinder diesel engines except 180d
- 15-0070 Distributor - all 4 cylinder gas engines
- 15-0071 Points for distributor #15-0070
- 15-0072 Condenser for distributor #15-0070
- 15-0073 Distributor cap for distributor #15-0070
- 15-2000 Rotor for distributor #15-0070
- 15-2056 Distributor cap - 219,220a,s,se
- 15-2060 Points - 180,c,190b,219,220a,s,se
- 54-2150 Ignition coil - 220se



11-0075



11-0082

180 190 219 220S 220SE CATALOG

ENGINE - GENERAL

01-0030	Valve guide - intake - standard
01-0031	Valve guide - intake - 1st oversize
01-0034	Valve guide - exhaust - standard
01-0035	Valve guide - exhaust - 1st oversize
03-0004	Crankshaft chain gear - all except 180,db,dc
03-0013	Ring gear (108 teeth) - 180a,b, c, 190, b, 219,220a,s
03-2015	Ring gear (140 teeth) - 220se
05-0001	Chain sliding rail - short - all models except 180,d,db
05-0002	Chain sliding rail - long - all models except 180,d,db
05-0003	Camshaft chain gear - all models except 180,d,db
05-0011	Intermediate chain gear - all models except 180,d,db,220se
05-0020	Timing chain - 128 links - 190sl,190,180a
05-0021	Timing chain - 122 links - 219,220a,s
05-0032	Timing chain Tensioner - all models except 180,d,db
05-0045	Timing chain Tensioner idler sprocket -all models except 180,d,db
05-0055	Intake valve - 180a,b,c,190,b
05-0056	Exhaust valve - 180a,b,c,190,b
05-0057	Intake valve - 219,220a,s,se
05-0058	Valve spring - inner 180a,b,c,190,b,220se
05-0059	Valve spring - outer 180a,b,c,190,b,220se
05-0060	Exhaust valve - 219,220a,s,se
05-0062	Valve keeper - all models
05-0065	Intake rocker arm - all models except. 220se with 127.983 engine
05-0069	Exhaust rocker arm - all models except. 220se with 127.983 engine
05-2023	Timing chain - 220se with 127.983 engine
05-2040	Chain Tensioner - 220se
05-2062	Idler sprocket - 220se
05-2090	Rocker arm - 220se with 127.983 engine
05-2091	Rocker arm ball pin - 220se with 127.983 engine
18-0010	Oil pump - all four cylinder gas engines except 180
18-0011	Oil pump - 219,220a,s
18-0037	Oil pressure relief valve - all gasoline engines
18-2001	Oil pump - 220se

ENGINE - MOTOR MOUNTS

14-0005	Motor mount - front - either side - all models, Motor mount - rear - either side - 180,c,dc,190,b,219,220s
14-0012	Motor mount - rear (saddle mount) - 180a,b, d, db, 190d, db, 220a



180 190 219 220S 220SE CATALOG

ENGINE - COOLING / RADIATOR

- 13-0001A Water pump (3 hole fan mount) 180b,c,dc,220se and
- 219 & 220a from eng #8501891 , 220s from engine #8503621
- 13-0001B Water pump (4 hole fan mount) - 180a,190,b,db,
- 219 & 220a up to engine #8501890 , 220s up to engine #8503620
- 13-0003 Radiator cap - all models
- 20-0022 Water pump housing - all except 180,d,db
- 20-0023 Water pump gasket, between pump & aluminum housing
- 20-0031 Water pump bypass line (pump to head) - all models except 180,d,db
- 20-0032 Hollow screw (for part # 20-0031) - all models except 180,d,db
- 20-0033 Washers for hollow screws
- 50-0001 Thermostat - 180,a,D,190,219,220a,220S
- 50-0002 Thermostat - 180b,c,db,dc,190b,d,db
- 50-0010 Radiator mount kit - all models except 180,d



HEATER - ALL MODELS

- 48-0028 Heat/vent inner control cable - all models
- 48-0042 Heat/vent outer black covering-all models (per meter)
- 83-0015 Heater Core, center section - either side
- 83-0022 Heater control valve - driver side
- 83-0023 O-ring gasket in heater control valve
- 83-0107 Heater box - driver side (Black PVC - shell only) all models
- 83-0108 Heater box -passenger side (Black PVC - shell only) all models
- 83-0109 Heater box front section - driver side - all 180\190
- 83-0110 Heater box front section - passenger side - all 180\190
- 83-0116 Heater Box Complete with all hardware - Left - German Reproduction
- 83-0117 Heater Box Complete with all hardware - Right - German Reproduction
- 83-0063 Heater box to body square rubber seal - all models



HOSE CLAMPS - ORIGINAL - ALL MODELS

- 13-0095 Original hose clamp (5mm wide)
- 13-0095S Original hose clamp banding (5mm wide) - per meter
- 13-0099 Original hose clamp (9mm wide)
- 13-0099S Original hose clamp banding (9mm wide) - per meter
- 13-0100 Original ratcheting hose clamp (9mm wide)



FUEL PUMP / FILTER - ALL GAS MODELS EXCEPT 220SE

- 08-0000K Fuel pump rebuild kit for original pump with primer lever
- 08-0001 Fuel pump - reproduction - without primer lever
- 08-0001K Fuel pump rebuild kit for pump #0 8-0001
- 08-0002 Fuel pump - original - with primer lever
- 08-0037 Fuel pump gasket (two required)



180 190 219 220S 220SE CATALOG

- 08-0038 Spacer from fuel pump to flange
- 08-0039 Gasket between spacer and flange
- 08-0042 Gasket between block and flange
- 31-0051 Fuel filter cork inner gasket (late style w/paper element)
- 31-0052 Fuel filter element gasket (late style w/paper element)
- 31-0052B Fuel filter element gasket (early style w/metal element)
- 31-0053 Fuel filter element (paper)
- 31-0053B Fuel filter element (metal)
- 31-0054 Fuel filter element spring (paper element)
- 31-0055 Gasket-filter element to housing (paper element)
- 47-0005 Fuel Filter Assembly Complete
- 47-0300 Fuel filter - 190Db



31-0053B

FUEL / CARBURATION / GAS CAP - ALL MODELS

- 02-0061 Gas cap
- 02-0062 Gas cap gasket
- 07-0045 Linkage - ball end socket - right thread
- 07-0054 Linkage - ball end socket - left thread
- 31-0070B Fuel line - filter to pump-all models except early 180&220se
- 47-0008 Gas tank drain plug
- 47-0080 Gas tank - 219, 220s se Sedans
- 58-0008 Carburetor rebuild kit - 190,b,220s (2 Barrel Carburetor)
- 58-0009 Carburetor rebuild kit - 180,a,b,c (1 Barrel Carburetor)



47-0005

CLUTCH

- 03-0025 Pilot bearing - all models
- 03-0026 Cover ring for pilot bearing - all models
- 15-0001 Pressure plate -all models except 220se
and (219 from 7504052)&(220s from 7508563)
- 15-0005 Clutch disc - all models (except models with hydrac clutch or 220se)
- 15-0045 Clutch release bearing - all models except 220se
- 15-0046 Clutch release bearing complete with collar- all models except 220SE
- 25-0001 Rubber boot for clutch release arm (on transmission) - all models
- 25-0047 Spring clip, clutch release yoke to release body - all models
- 25-2011 Pressure plate - 220se
- 25-2015 Clutch disc - 220se
- 29-0049 Bracket swivel support to clutch housing - all models
- 29-0114 Clutch release spring - all models

TRANSMISSION / SHIFT LEVER - ALL MODELS

- 26-0002 Shift lever nylon bushing - all models
- 26-0004 Shift lever knob - ivory - threaded - all models
- 26-0070 Transmission gasket/seal kit - all models with standard transmissions
- 99-0022 Shift rod socket end - all models
- 26-2044 Syncro rings - all models

180 190 219 220S 220SE CATALOG

STEERING WHEEL / HORN - ALL MODELS

- 28-0049 Steering wheel - ivory - 180,a, d, 190,d,219,220, #1
- 30-0069 Chrome horn ring - 180,a,d,190,d,219,220, #1
- 30-0080B Steering wheel center star - black -180,a,d,190,d,219,220, #1
- 30-0080I Steering wheel center star - ivory -180,a,d,190,d,219,220, #1
- 46-0029 Steering wheel shaft flex disc
- 46-0065 Horn ring electric contact plate-180,a,d,190,d,219,220a,s, #1
- 46-0101 Ivory wheel with chrome horn ring - 180b,c,db,dc,190b,db, #2
- 46-0102 Ivory hub pad with connection sleeves - 180b,c,db,dc,190b,db, #2
- 46-0103 Black hub pad with connection sleeves - 180b,c,db,dc,190b, db, #2
- 46-0104 Hub pad connection sleeve - 180b,c,db,dc,190b,db, #2
- 90-0010 Steering wheel puller tool - 180,a,d,190,d,219,220a,s, #1



30-0080I

- Footnotes: #1 = 220se up to chassis number 002429
#2 = 220se from chassis number 002430



30-0069

SUSPENSION - FRONT AXLE - ALL MODELS

- 21-0066 Complete tie rod assembly - all models except 219,220,220se
- 21-0070 Tie rod end - right hand thread
- 21-0071 Tie rod end - left hand thread
- 30-0100 Drag link - 190b,db
- 30-0110 Steering shock - all models except 219,220s/se
- 30-0111 Steering shock - 219,220s/se
- 33-0013 King pin kit - either side
- 33-0014 Upper control arm kit - outer - either side
- 33-0015 Upper control arm kit - inner - either side
- 33-0016 Lower control arm kit - outer - either side
- 33-0017 Lower control arm kit - inner - either side
- 33-0095 Sub frame bumper rubber - front - upper
- 33-0100 Sub Frame Hardware kit (for one 33-0095)
- 33-0101 Sub frame bumper rubber - rear - upper
- 33-0102 Sub frame bumper rubber - lower
- 46-0090 Idler arm kit - all models



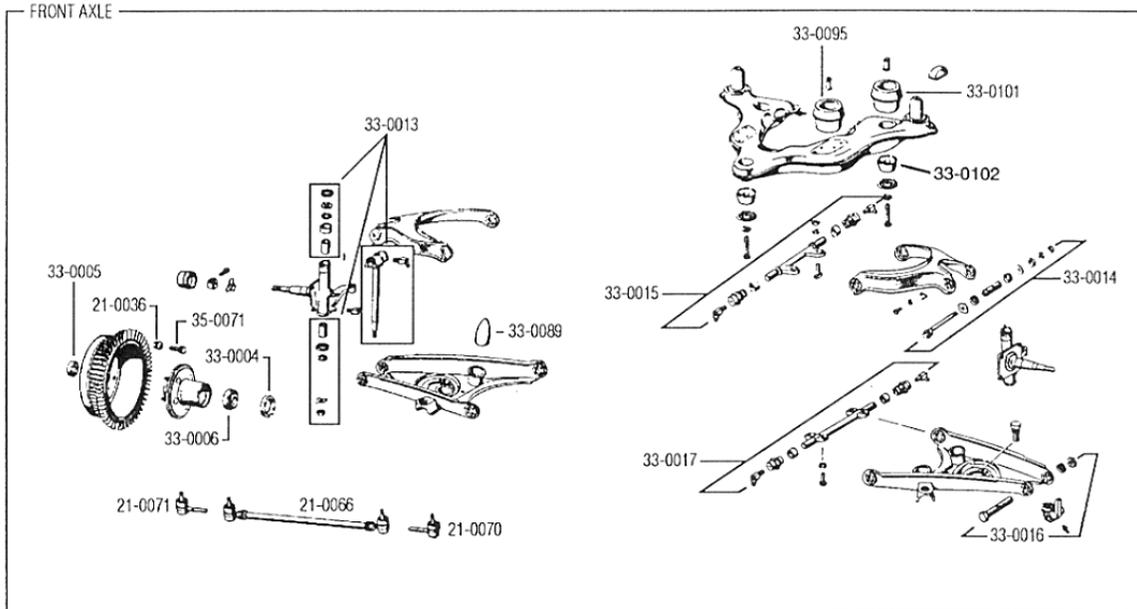
SUSPENSION SHOCKS - ALL MODELS

- 20-0014C Shock absorber - Bilstein - front
- 20-0030C Shock absorber - Bilstein - rear



© Copyright

180 190 219 220S 220SE CATALOG



SUSPENSION - OTHER

- 20-0003K Front torsion bar kit (complete) - all models except 219,220,se
- 21-0036 Lug nut - all models
- 33-0001 Front wheel bearing - inner - 180,a,d,190b,db,219,220a,s,se and early 180b, c, db, dc
- 33-0002 Front wheel bearing - outer - 180,a,d,190b,db,219,220a,s,se and early 180b,c,db,dc
- 33-0003 Front wheel bearing - grease seal -180,a,d,190b,db,219,220a,s,se and early 180b,c,db,dc
- 33-0004 Front wheel bearing - grease seal 190,d,and late 180b,c,db,dc
- 33-0005 Front wheel bearing - outer - 190,d & late 180b,c,db,dc
- 33-0006 Front wheel bearing - inner - 190,d & late 180b,c,db,dc

SUSPENSION - REAR AXLE - ALL MODELS

- 22-0065 Rear axle boot - solid - with mount kit - all models except 180,d
- 22-0068S Rear axle boot - split - with mount kit - all models except 180,d
- 35-0110 Trailing arm rubber bushing - rear
- 35-2159 Rubber bushing - front of trailing arm to chassis
- 42-0020 Rear axle inner seal - all models except 180,d
- 42-0021 Rear axle seal gasket (paper)
- 42-0055 Rear wheel bearing outer seal - all models except 180,d

180 190 219 220S 220SE CATALOG

DRIVE SHAFT

- 35-0030 Pinion seal, rear differential - all models
- 41-0031 Universal joint cross - large (late) - 180a,b,c,db,dc and 180d from chassis #6515633, 190 from chassis #6510326, 190b,db and 219 from chassis #6503745, 220s from chassis #6509812 and 220se
- 41-0032 Universal joint cross-small (early)-190 up to Ch# 6510325 and 180d from Ch # 6501920 up to Ch# 6515632,219 up to Ch# 6503744 and 220s up to Ch# 6509811
- 41-0040 Center support rubber mount -all models & 190d from Ch #6501920
- 41-0040A Center support bearing - all models
- 41-0045 Flex disc kit - late - 180a,b,c,db,dc and 180d from Ch# 6501920 190 ,b, db, 220s and 219 from Ch# 650072 and 220se

ELECTRICAL - LIGHTING AND LENSES

- 47-0012A Turn signal assembly - chrome base/clear lens/O-ring)
- 47-0012B Turn signal assembly - chrome base/amber lens/O-ring)
- 47-0013A Turn signal lens - clear - 3 prong lock
- 47-0013B Turn signal lens - amber - 3 prong lock
- 47-0015 Turn signal lens O-ring
- 47-0016 Turn signal lens seal - between body and chrome base
- 47-0107 License light lens seal - bumper guard mount
- 47-0108 License light lens - bumper guard mount
- 47-0120 Tail Light lens - 190,219,220a ,s ,se and 180d from ch#8509324, 180a from ch#7501352
- 47-0122 Tail Light lens (plastic only) - 190,219,220a ,s ,se and 180d from ch#8509324, 180a from ch#7501352
- 47-0126 Rear tail light lens seal - 190,219,220a ,s ,se and 180d from ch#8509324, 180a from ch#7501352
- 47-0127 Rear tail light lens assembly - 190,219,220a,s,se and 180d from ch#8509324, 180a from ch#7501352
- 47-0142 Rear tail light lens seal - 180b,c,db,dc,190b,db
- 47-0143 Rear tail light lens - 180b ,c ,db, dc, 190b,db
- 82-0009 Turn signal lenses - top of fender - driver side 180,190
- 82-0010 Turn signal lenses - top of fender - passenger side 180,190
- 82-0015 Running light lens - amber - top of fender - driver side - 219,220
- 82-0016 Running light lens - amber - top of fender - passenger side - 219,220
- 82-0051 Interior dome light assembly - all models
- 82-0057 Interior dash light plastic lens - 220se,220a,220s
- 82-0071 Lens for European headlight - all models
- 82-0128 Tail light lens (plastic only) for early 1955 & 1956 Sedans
- 82-0130 Tail light lens (plastic only) for early 1955 & 1956 Sedans
- 82-0150 Tail light assembly - 300d, 220se coupe & conv.
- 82-0162 Reflector w\ mount kit, on rear body panel



47-0012B



47-0012A



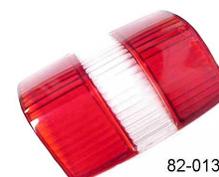
47-0120



47-0122



82-0128



82-0130

180 190 219 220S 220SE CATALOG

INSTRUMENTS - GAUGES

- 31-0003 Fuel gauge sending unit gasket
- 54-0137 Speedometer cable



11-0000

ELECTRICAL OTHER - ALL MODELS

- 11-0000 Radio antenna - reproduction
- 11-0032 Voltage regulator (Bosh replacement - not original)
- 15-0003 Starter solenoid - 180c,190,219,220s
- 15-0026 Generator brush set
- 15-0055 Generator mount kit
- 15-0056 Generator adjusting rod kit - all models except 180,d
- 26-0018 Brake light switch
- 26-0049 Back up light switch
- 35-0015 Cable harness - from generator to regulator
- 54-0003 Starter button switch - Bosch - 180,a,b,c,190,b,219,220
- 54-0014 Turn signal flasher relay - Bosch replacement
- 54-0055 Fuse box cover lid
- 54-0056 Fuse box rubber base mount gasket
- 82-0062 Cigar lighter glow spiral



26-0049



54-0014

LIGHT BULBS / FUSES - ALL MODELS

- 00-9021 Fuse kit - factory original
- 11-0008A Fuse - 8 amp
- 11-0016A Fuse - 16 amp
- 11-0025A Fuse - 25 amp
- 47-0200 Front turn signal / tail light bulb - dual element
- 47-0201 Front turn signal marker bulb
- 47-0202 Tail light bulb - single element
- 47-0203 Instrument light bulb & tail light marker bulb
- 47-0205 License plate light bulb - bumper guard mount
- 47-0210 Map light bulb
- 47-0215 License plate light bulb - body mount



11-0008A

HEADLIGHTS - ALL MODELS

- 82-0068 European headlight assembly (without rim)
- 82-0069 European headlight chrome rim
- 82-0071 European headlight glass lens



82-0068

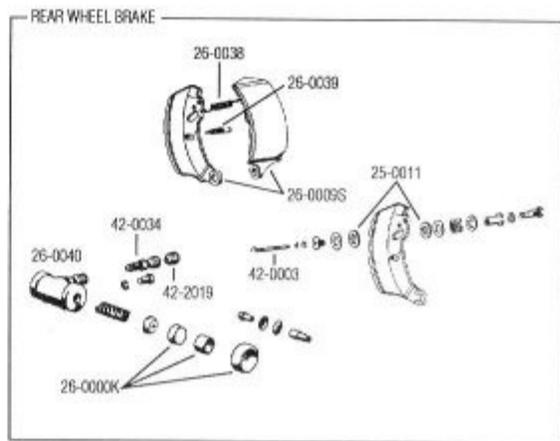
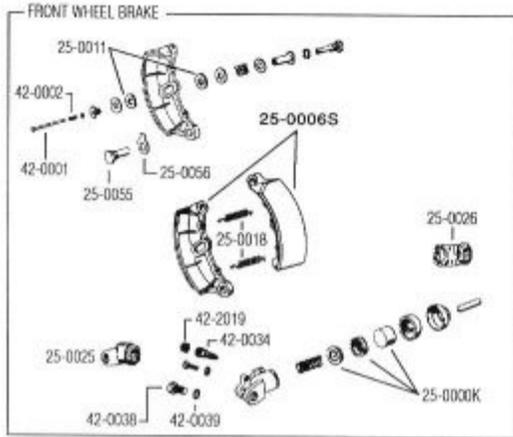
180 190 219 220S 220SE CATALOG

BRAKE PARTS - ALL MODELS

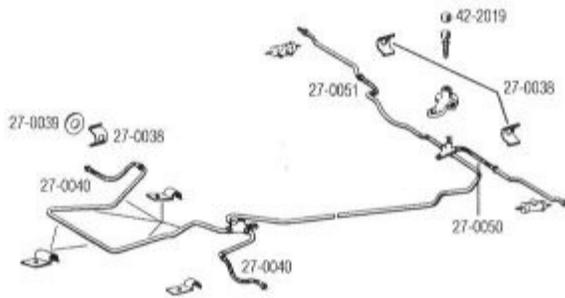
25-0000K	Front wheel cylinder rebuild kit - either side
25-0006N	Front brake shoe set - 2" wide (\$200.00 core deposit)
25-0006S	Front brake shoe set 2 ½" wide (\$200.00 core deposit)
25-0011	Brake friction disc
25-0018	Front brake shoe spring - all models except 180,a,d
25-0025	Front wheel cylinder - driver side
25-0026	Front wheel cylinder - passenger side
25-0055	Front brake pivot pin
25-0056	Front brake pivot pin lock plate
26-0000K	Rear wheel cylinder rebuild kit - either side
26-0009N	Rear brake shoe set - 2" wide (\$200.00 core deposit)
26-0009S	Rear brake shoe set 2 ½" wide (\$150.00 core deposit)
26-0018	Brake light switch
26-0039	Rear brake shoe spring, - small - all models
26-0040	Rear wheel cylinder
27-0001A	Master brake cylinder - use without power brake booster
27-0001B	Master brake cylinder - use with power brake booster
27-0001E	Master brake cylinder rebuild kit (For 27-0001A)
27-0001K	Master brake cylinder rebuild kit (For 27-0001B)
27-0024	Brake fluid reservoir – all models except 219,220
27-0025	Brake fluid reservoir - Early all Metal
27-0038	U - shaped spring clip for rubber brake hose
27-0039	Flat washer for front brake hose thru wheel arch
27-0050	Rear brake line - driver side (rubber)
27-0051	Rear brake line - passenger side (rubber)
27-0040	Front brake lines - either side (rubber)
28-0152	Power brake booster air filter kit
28-0154	Power brake booster, rebuilt (\$500 core deposit) 220S \ SE
42-0001	Brake adjusting pin - front
42-0002	Brake adjusting pin spring - front
42-0035	Tube from brake fluid to master cylinder-all models w/ plastic reservoir
42-0038	Bolt - from front wheel cylinder to brake anchor plate
42-0039	Lock washer - from front wheel cylinder to brake anchor plate
42-0040	Flat washer - from front wheel cylinder to brake anchor plate
42-0045	Emergency brake cable - rear
42-0098	"Y" fitting at brake booster for brake light switch
42-0099	Hollow bolt for "Y" fitting at brake booster

***Avoid deposits by sending your exchange brake shoes when you order.
Please remove all hardware from your brake shoe cores.***

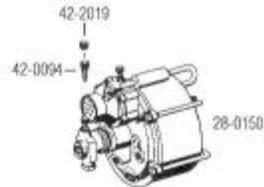
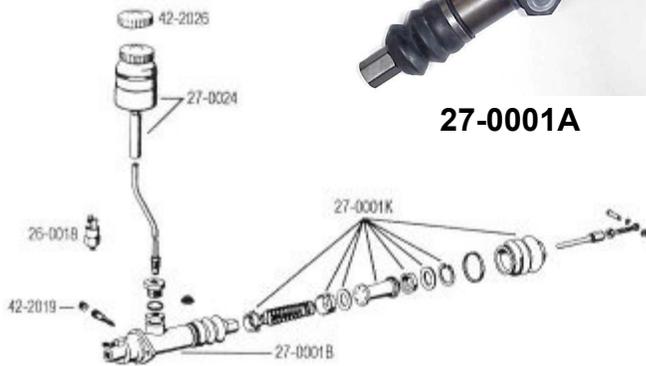
180 190 219 220S 220SE CATALOG



27-0024



27-0001A



28-0150



28-0154

180 190 219 220S 220SE CATALOG

RUBBER - ALL MODELS

- 18-0084B Brake/clutch pedal pad - original
- 25-0001 Rubber boot for clutch release arm (on transmission)
- 26-0097 Rubber shift lever boot - column shift
- 38-0002 Front windshield glass seal- all four door sedans
- 38-0012 Rear window glass seal - all four door sedans
- 42-0061 Door handle base pad set - front & rear set - all four door sedans
- 42-0125A Door seal rubber - front driver side - all four door sedans
- 42-0125B Door seal rubber - front passenger side - all four door sedans
- 43-0019B Trunk handle rubber pad - all models except 220s, se
- 43-0020 Trunk lock \ gas door lock base pad
- 43-0125A Door seal rubber – rear driver side – all four door sedans
- 43-0125B Door seal rubber – rear passenger side – all four door sedans
- 44-0035 Trunk lid seal - all models
- 46-0008 Turn signal base seal - top of fender mount - 219,220
- 46-0012 Turn signal seal chrome to lenses on top of fender 219,220
- 47-0015 Turn signal lens O-ring
- 47-0016 Turn signal lens seal (between body and chrome base)
- 47-0107 License light lens seal (bumper guard mount)
- 47-0126 Tail light lens seal - 190,219,220a,s,se and
180d fm ch#8509324, 180a fm ch#7501352
- 47-0142 Tail light lens seal - 180b,c,db,dc,190b,db
- 49-0030 Bumper guard rubber underlay - includes all 4 guards - gray
- 50-0027 Hood bumper
- 51-0048 Rubber buffer for seat adjuster tab
- 54-0056 Fuse box rubber base mount gasket
- 68-0086 Rubber bumper for glove box door
- 67-0002 Front windshield rubber seal - 220s,se coupe & conv.
- 67-0033 Rear window rubber seal - 220s,se coupe
- 72-0119L Door rubber seal- 220s,se coupe & conv. - driver side
- 72-0119R Door rubber seal- 220s,se coupe & conv. - passenger side
- 72-0200 Vent wing rubber seal - 220s,se coupe or conv. - driver side
- 72-0201 Vent wing rubber seal - 220s. se coupe or conv. - passenger side
- 72-0210 Vent wing rubber seal - all sedans - driver side
- 72-0211 Vent wing rubber seal - all sedans - passenger side
- 75-0020 Trunk handle base pad - 2 piece set - 220s,se



18-0084B



47-0016

RUBBER KITS

Rubber kits contain: windshield, door, trunk and most major Body Seals.

Please ask for a complete list of the kit contents:

- 99-0002 All four door sedans
- 99-0003 220s & 220se Convertible
- 99-0004 220s & 220se Coupe

180 190 219 220S 220SE CATALOG

RUBBER KITS

The purpose of our rubber kits is to provide the majority of seals used in the restoration or painting of your car, through one easy purchase.

	Kit Part Number:	99-0002
	Kit Application:	Four Door Sedan Rubber Kit 180 190 219 220S 220SE
<u>Qty</u>	<u>Part Number</u>	<u>Description</u>
1	38-0002	Front windshield seal
1	38-0012	Rear back glass seal
1	42-0125A	Front door seal left
1	42-0125B	Front door seal right
1	43-0125A	Rear door seal left
1	43-0125B	Rear door seal right
1	44-0035	Trunk seal
1	42-0061	Door handle pad set
2	43-0020	Gas & trunk lock pads
2	47-0015	Turn signal lens o-rings
2	47-0016	Turn signal base seals
1	49-0030	Bumper guard rubber set

180 190 219 220S 220SE CATALOG

RUBBER KITS

Kit Part Number: 99-0003
Kit Application: 128 & 180 Chassis Convertible
220S & 220SE Convertible

<u>Qty</u>	<u>Part Number</u>	<u>Description</u>
1	72-0119L	Door seal left
1	72-0119R	Door seal right
1	67-0002	Windshield seat
1	44-0035	Trunk seal
1	42-0061	Door handle pad set
2	43-0020	Gas & trunk lock pads
2	47-0015	Turn signal lens o-rings
2	47-0016	Turn signal base seal
1	49-0030	Bumper guard rubber set
1	75-0020	Trunk handle pad set
1	42-0156	9 foot length side seal

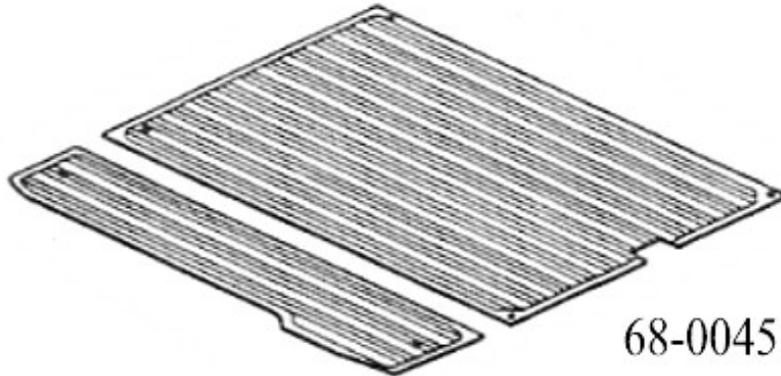
Kit Part Number: 99-0004
Kit Application: 128 & 180 Chassis Coupe
220S & 220SE Coupe

<u>Qty</u>	<u>Part Number</u>	<u>Description</u>
1	72-0119L	Door seal left
1	72-0119R	Door seal right
1	67-0002	Windshield seal
1	44-0035	Trunk seal
1	42-0061	Door handle pad set
2	43-0020	Gas & trunk lock pads
2	47-0015	Turn signal lens o-rings
2	47-0016	Turn signal base seal
1	49-0030	Bumper guard rubber set
1	75-0020	Trunk handle pad set
1	42-0156	9 foot length side seal
1	67-0033	Rear window seal

180 190 219 220S 220SE CATALOG

RUBBER MATS

68-0045 2 pc rubber trunk mat set - original - gray - all models



HUBCAPS / BEAUTY RINGS - ALL MODELS

23-0012 Hubcap (unpainted) - original chrome
23-0016 Hubcap - one piece - 13 inch - 220s,se
23-0020 Reproduction chrome beauty rims - 13 inch (4 piece set)

INTERIOR CHROME AND TRIM - ALL MODELS

91-2025 Turn signal lever knob - black
17-0090 Turn signal lever knob - ivory
17-0091 Seat adjust lever knob - black
61-0037B Inside door lock knob - black - 180b,c,db,dc,190b,db



23-0012

FRONT WINDSHIELD / WASHER / WIPERS - ALL MODELS

47-0051 Windshield wiper arm
47-0053 Windshield wiper blade assembly
47-0180 Windshield washer reservoir - VDO
47-0184 Windshield wiper foot pump - VDO replacement
47-0187 Windshield washer hose set
47-0188 Clips for windshield washer hose to hood - all models
67-0004 Windshield - all four door sedans
67-0005 Windshield - 220s\se coupe & convertible
82-0005 Windshield wiper blade - rubber refill - set of 2
82-0050 Windshield wiper shaft - chrome cap



180 190 219 220S 220SE CATALOG

FRONT GRILLE - ALL MODELS

- 51-0051 Grille star with spring
- 88-0025 Vertical center grille molding
- 88-0065 Horizontal center grille molding



51-0051

DOORS - ALL MODELS

- 42-0029 Door lock screw cover chrome tab
- 42-0051 Inside door handle chrome cover ring
- 42-0090 Window crank handle with black knob
- 42-0093 Window crank handle chrome base (with spring)
- 42-0101K Window felt mount clip set
- 42-0102 Window felt strip set
- 72-0057 Door glass window "U" channel -per meter
- 72-0058 Door glass window "U" channel mount clip



49-0030

BUMPERS - ALL MODELS

- 49-0030 Bumper guard underlay set of 4 - gray
- 88-0045 Bumper brace opening grommet - rear
- 88-0046 Bumper brace opening grommet - front & side



81-0001

MIRRORS - ALL MODELS

- 46-0004 Outside rear view mirror glass
- 46-0005 Outside rear view mirror ring
- 81-0001 Outside mirror head assembly (without base)
- 81-0003 Outside mirror assembly - 220s,se coupe & conv. - passenger side
- 81-0005 Outside mirror base - 220s,se coupe & conv. - driver side
- 81-0010 Outside mirror assembly - 180, 190 - driver side
- 81-0011 Outside mirror assembly - 180, 190 - passenger side



81-0011



81-0010

EXHAUST

- 32-0004 Bolt - plated (manifold to front pipe) - all models
- 32-0005 Nut - copper (manifold to front pipe) - all models
- 32-0010 Center pipe with resonator - 190,db,b,219,220,se
- 32-0012 Rear muffler - 190,db,b,219,220,se
- 32-0055 Chrome exhaust extension - 190,db,b, 219, 220,se
- 32-0099K Rear muffler mount kit - all models (2 per car)
- 32-0100K Center resonator mount kit - all models
- 49-0007 Seal ring from manifold to front pipe - all models except



81-0005

180 190 219 220S 220SE CATALOG

GLASS

67-0004	Front windshield glass - all 4 door sedans
67-0005	Back glass - all 4 door sedans
72-0110	Front door glass - all 4 door sedans (Right or Left door)
67-0001	Front windshield glass - 220s\se Coupe or Convertible
67-0008	Back glass - 220s\se Coupe or Convertible

TRUNK - ALL MODELS

43-0019B	Trunk handle base pad - all except 220s,se,220a
43-0020	Trunk lock rubber pad
44-0045	Trunk lid star
75-0016	Trunk lock retaining spring clip
75-0017	Trunk lock assembly w/keys, late style
75-0018	Trunk handle - all except 220s,se,220a
75-0020	Trunk handle base pad set - 220s,se,220a

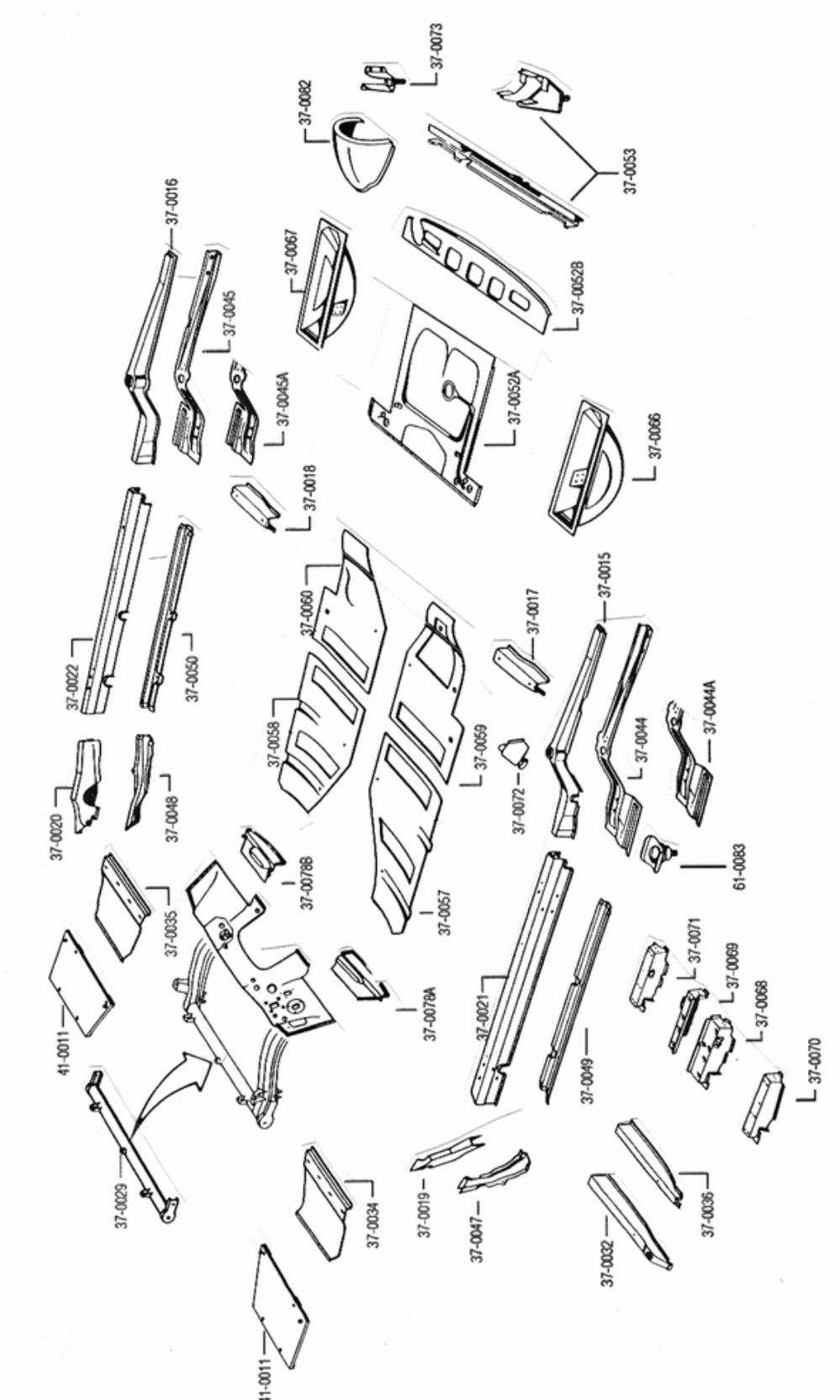
SHEETMETAL - OTHER - ALL MODELS

35-0002	Battery top frame
81-0027	Rear license plate mount bracket

SHEETMETAL / FLOOR PANS - ALL MODELS

37-0047	Lower frame rail cap - forward driver side
37-0048	Lower frame rail cap - forward passenger side
37-0049	Lower frame rail cap - center driver side
37-0050	Lower frame rail cap - center passenger side
37-0052A	Trunk floor, center
37-0052B	Trunk floor, rear
37-0057	Front floor pan - driver side
37-0058	Front floor pan - passenger side
37-0059	Rear floor pan - driver side
37-0060	Rear floor pan - passenger side
37-0068	Seat bracket - driver side - inner
37-0069	Seat bracket - passenger side - inner
37-0070	Seat bracket - driver side - outer
37-0071	Seat bracket - passenger side - outer
37-0078A	Lower fire wall patch - driver side
37-0078B	Lower fire wall patch - passenger side

180 190 219 220S 220SE CATALOG



180 190 219 220S 220SE CATALOG

Miller's West - Arizona
To Order Parts
Call 800-338-7787 ext. 102
or (714) 557-0115 ext. 102
Fax (928) 233-8966
www.millermbz.com

	Quantity	Description	Price	Total
1				
2				
3				
4				
5				
6				
7				
8				
9				
10				
11				
12				
13				
14				
15				
16				
17				
18				
19				
20				
21				
22				
23				
24				
25				

CREDIT CARD AUTHORIZATION FORM

To: **MILLER'S INDUSTRIES INC.**
DBA. MILLER'S INC.
1506 W Whispering Wind Dr
Suite 120
Phoenix, AZ 85085

I Hereby give my authorization for your company to debit my Visa/MasterCard /American Express/Discover Card# _____ Expiration Date _____ for any telephone/Fax/or Email request for the purchase of any parts.

Name/Company Name (as it appears on credit card) _____

Current **Billing** Address _____

City _____ State _____ Zip Code _____

Ship To Address _____

City _____ State _____ Zip Code _____

Daytime Phone # _____

This authorization shall remain in effect until revoked in writing.

Signature _____ Date _____

*This form is required if your order is **NOT** shipped to your billing address*



Miller's Inc. ORDER FORM

BILL TO:

NAME _____
 BUSINESS NAME _____
 ADDRESS _____
 ADDRESS _____
 CITY _____
 STATE _____ ZIP _____
 DAYTIME PHONE () _____
 E-MAIL ADDRESS _____

SHIP TO:

NAME _____
 BUSINESS NAME _____
 ADDRESS _____
 ADDRESS _____
 CITY _____
 STATE _____ ZIP _____
 DAYTIME PHONE () _____

Order By Internet
 www.millermbz.com

Order By Phone
 1 (800) 338-7787

International Customers Call
 1 (714) 557-0115

Order By Fax
 1 (928) 233-8966

Order By Mail
 Miller's Inc.
 1506 W Whispering Wind Dr
 Ste 120
 Phoenix, AZ 85085

This order is for a

Year _____ Model _____

Chassis # (if available)

Quantity	Item Number	Description	Color	Unit Price	Total

PAYMENT

Personal Check (Name, Address & Check number must be imprinted)
 (Check must be in U.S. funds on a U.S. Bank only)

Credit Card: Visa MasterCard Discover Amex
 (Domestic Billing address must be same as shipping address)

Name on Card _____

Card Number _____ Exp. _____ CSC _____

Signature _____

Subtotal	
Sales Tax	
Core De-	
Shipping	
TOTAL	

SPECIAL INSTRUCTIONS

How TO Find Us

MILLER'S INC IN ARIZONA



1506 W Whispering Wind Dr #120
Phoenix, AZ 85085

Open M-F 8AM–5PM



714-557-0115



SALES@MILLERMBZ.COM



928-233-8966



WWW.MILLERMBZ.COM