

108 109 110 111
Chassis

*2018 Parts
Catalog*



MILLER'S INCORPORATED

General Information

We are dedicated to providing quality parts and accessories for the Mercedes Benz. All parts listed in this catalog are new, original or the finest reproduction available.

Ordering Information - To be sure you receive the part you want, include the year, model and serial number of your Mercedes. All orders must be pre-paid by check, credit card, or money order. International orders must be prepaid by wire transfer or PayPal. **WE DO NOT SHIP OPEN ACCOUNT.** There is no minimum order, we appreciate your business.

International Shipments - Shipping, packing and insurance charges on shipments to Hawaii, Alaska and outside the USA will be quoted on receipt of your order. Your order will be shipped after shipping charges have been paid.

Domestic Shipments - All order are shipped by the fastest, most economical method. Please include your street address for UPS or FEDEX shipping. Shipping, packing, and insurance charges will be added to your order based on the actual size and weight of your order. Next Day Air, 2nd Day Air & 3rd Day Air services are available at an additional charge. The minimum shipping charge is \$9.00.

Core Deposit - All cores must be returned prepaid in a **REBUILDABLE** condition before Core Deposits are refunded. Core Deposits may be avoided by sending the exchange part prepaid with your order.

Return Policy - Any part that is not satisfactory may be returned in new condition in the original packaging within 30 days of purchase for a refund, less 20% restocking charge. Returns must be shipped with a copy of the invoice enclosed. Electrical, electronic, "special order", carpets, interior, convertible tops, floor mats and books/manuals are **NOT RETURNABLE**. No credits or refunds will be issued on merchandise without prior approval.

Damaged Shipments - If your order is damaged in shipment, please contact us immediately and save all packing materials. We cannot be responsible for damaged or lost items unless we initiate the claim. All shipments are insured for full replacement value.

Warranty - All products supplied are of the highest quality and workmanship. Warranty is subject to manufacturer's guarantee and all other liability is waived. We cannot warranty any part installed improperly. Warranty is limited to replacement of defective part and is not extended to any further damage incurred or labor charges.

All prices are subject to change without notice

We are not an authorized Mercedes Benz Dealer

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108 / 109 / 110 / 111 Catalog Application

Production

Year End	Model Number	Chassis #
1968	250S	108.012
1966	250SE	108.014
1971	280S	108.016
1972	280SE	108.018
1971	280SEL	108.019
1971	280SE 4.5	108.067
1972	280SEL 4.5	108.068
1971	300SEL 3.5 & 6.3	109.
1973	300SEL 4.5	109.
1967	300SEL	109.015
1970	300SEL	109.016
1970	300SEL 6.3	109.018
1965	190c	110.010
1968	200	110.010
1967	230	110.011
1965	190Dc	110.110
1968	200D	110.110
1965	220b	111.010
1967	230S	111.010
1965	220Sb	111.012
1965	220SEb Sedan	111.014
1965	220SEb Coupe	111.021
1968	250SE Coupe	111.021
1965	220SEb Conv.	111.023
1968	250SE Conv.	111.023
1970	280SE Coupe	111.024
1970	280SE Conv.	111.025
1972	280SE 3.5 Coupe	111.026
1971	280SE 3.5 Conv.	111.027

RUBBER KITS

The purpose of our rubber kits is to provide the majority of seals used in the restoration or painting of your car, through one easy purchase. All seals in a kit may also be purchased separately if you only need part of the seals replaced.

Kit Part Number: 99-0005

**Kit Application: 111 Chassis Convertible Rubber Kit
220Se, 250Se, 280Se & 3.5 Convertibles**

<u>Qty</u>	<u>Part Number</u>	<u>Description</u>
1	72-8105	Door seal left
1	72-8106	Door seal right
1	67-8001	Front windshield seal
1	72-2043	Door handle pad set
1	75-8006	Trunk seal
1	75-2021	Trunk handle pad
1	77-0076	Side window seal left
1	77-0077	Side window seal right
1	77-0080	Windshield post seal (set)
1	81-2009	Left mirror pad

Kit Part Number: 99-0006

**Kit Application: 111 Chassis Coupe Rubber Kit
220,250,280SE, SE 3.5 Coupe**

<u>Qty</u>	<u>Part Number</u>	<u>Description</u>
1	72-8105	Door seal left
1	72-8106	Door seal right
1	67-8001	Front windshield seal
1	67-8002	Rear back glass seal
1	72-2043	Door handle pad set
1	75-8003	Trunk seal
1	75-2021	Trunk handle pad
1	77-0078	Side window seal left
1	77-0079	Side window seal right
1	81-2009	Left mirror pad

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Kit Part Number: 99-0007
Kit Application: 108 Chassis Rubber Kit
250S/250SE/280S/280SE
Four Door Sedans

<u>Qty</u>	<u>Part Number</u>	<u>Description</u>
1	67-8039	Front windshield seal
1	67-8040	Rear back glass seal
1	72-8101	Front door seal left
1	72-8102	Front door seal right
1	73-8101	Rear door seal left
1	73-8102	Rear door seal right
1	75-8001	Trunk seal
1	75-2021	Trunk handle seal
1	81-2009	Outside mirror pad - left

Kit Part Number: 99-0008
Kit Application: 109 Chassis Rubber Kit
108 - 280SEL/109 - 300SEL all 1965-71

<u>Qty</u>	<u>Part Number</u>	<u>Description</u>
1	67-8039	Front windshield seal
1	67-8040	Rear back glass seal
1	72-8101	Front door seal left
1	72-8102	Front door seal right
1	73-8103	Rear door seal left
1	73-8104	Rear door seal right
1	75-8001	Trunk seal
1	75-2021	Trunk handle pad
1	81-2009	Outside left mirror pad

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Kit Part Number: 99-0009

**Kit Application: 110/111 Chassis 4 dr. Sedan Rubber Kit
190C, DC/200, D/220B,SEB/230,S**

<u>Qty</u>	<u>Part Number</u>	<u>Description</u>
1	67-8005	Front windshield seal
1	67-8006	Rear back glass seal
1	72-8103	Front door seal left
1	72-8104	Front door seal right
1	73-8105	Rear door seal left
1	73-8106	Rear door seal right
1	75-8002	Trunk seal
1	81-2010	Outside left mirror pad

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ENGINE - GASKETS / SEALS

- 01-2049 Oil pan gasket - 280SE 6 Cylinder
- 01-2053 Valve cover gasket - All 6 Cylinder Injected
- 02-0062 Valve cover oil fill cap gasket - All models
- 05-2074 Valve stem seal kit - 250SE & 280SE 6 Cylinder
- 07-2030 Gasket - injection pump to crankcase - 6 Cylinder Injected
- 09-2003 Rubber seal - Air filter canister cover - 6 Cylinder Injected
- 13-0048 Gasket - thermostat housing to head - 6 Cylinder Injected
- 14-2044 Manifold gasket - 6 Cylinder Injected
- 18-0060 Gasket - crankcase to oil filter housing - All models



09-2002

ENGINE - FILTERS

- 09-2002 Air filter - 6 Cylinder Injected
- 09-2031 Fuel filter - 6 Cylinder Injected
- 46-2153 Power steering filter - All models

ENGINE - IGNITION/TIME UP

- 11-0130C Spark plug - Bosch copper core
- 11-0130P Spark plug - Bosch platinum
- 15-2110 Spark Plug wire set - All 6 Cylinder Gas

11-0075



ENGINE - VALVES

- 05-2072 Exhaust Valve - 250SE & 280SE 6 Cylinder
- 05-2074 Valve stem seal kit - 250SE & 280SE 6 Cylinder
- 05-2092 Ball stud assembly 6 Cylinder Injected

ENGINE - TIMING CHAIN / GEARS / RAILS

- 05-2023 Timing chain 6 Cylinder Injected
- 05-2024 Timing chain master link 6 Cylinder Injected
- 05-2035 Timing chain guide pivot pin - All models
- 05-2040 Timing chain Tensioner 6 Cylinder

ENGINE - GENERAL

- 01-2005 Oil drain plug - 14mm
- 01-2006 Oil drain plug - 12mm
- 02-0061 Oil cap with gasket - All models
- 02-0062 Oil cap gasket - All models
- 05-2099 Rocker Arm - All 6 Cylinder Injected
- 68-2001 Fire wall rubber grommet kit



11-0082

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FUEL SYSTEM - INJECTION

- 07-2021 Thermostat - injection pump - 250SE & 280SE
- 07-2030 Gasket - injection pump to crankcase
- 07-2045 Injection nozzle 250SE & 280SE - 6 Cylinder Injected
- 07-2046 Seal ring for injection nozzle
- 09-2031 Fuel filter - All models



31-0042A

FUEL SYSTEM - GAS TANK / FUEL PUMP

- 31-0003 Gas tank sending unit seal ring - All models
- 31-0042A Gas cap - locking - non vented
- 31-0042B Gas cap - locking - non vented - original with MBZ star – chrome
- 31-0042C Gas cap - non locking - non vented - with MBZ star
- 31-0043 Gas cap - locking - VENTED
- 47-2012 Gas tank drain plug w/fuel filter
- 47-2015 Gas tank sending unit - all 108 109 110 110 with Cylinder type
- 47-2050 Electric fuel pump
- 47-2082 Mounting bracket for fuel pump
- 47-2085 Rubber fuel line (tank to pump) 275mm
- 47-2086 Fuel hose with fitted end at fuel pump
- 47-2095 Fuel pump mount (rubber stud)



31-0042B

RADIATOR / COOLING

- 13-0003 Expansion tank cap
- 13-0048 Gasket - thermostat housing to head - All models
- 20-0023 Water pump gasket - between pump & aluminum housing - All models
- 20-2025 Water pump housing - All models
- 20-2029 Gasket - water pump housing to block - All 6 Cylinder
- 20-2060 Thermostat - 79 degree centigrade - All 6 Cylinder
- 20-2063 O-ring thermostat to cover to case
- 20-2069 By-pass hose - 230SL
- 20-2070 By-pass hose - 250SL
- 20-2075 Auxiliary fan switch - All models
- 20-2102 Viscous fan clutch - All 4 & 6 Cylinder



47-2012

CLUTCH

- 03-0025 Pilot bearing - all models with standard transmission
- 25-0001 Rubber boot for clutch release arm (on transmission)
- 25-0047 Spring clip - clutch release yoke to release body - All models

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TRANSMISSION - MANUAL

- 17-0017 Shift lever bushing (tube to transmission) All Floor Shift Cars
- 17-0056 Shift lever bushing (base to lever) All Floor Shift Cars
- 17-0065 Shift lever bushing (lever to tube) All Floor Shift Cars
- 17-0072A Shift knob - standard transmission - Ivory - All Floor Shift Cars
- 17-0072B Shift knob - standard transmission - Black - All Floor Shift Cars
- 26-2089 Shift Boot - All Floor Shift Cars

TRANSMISSION - AUTOMATIC

- 26-2003 Automatic transmission gasket set - All models
- 27-2011 Transmission pan gasket - cork
- 27-2012 Shift linkage bushing
- 27-2023 Plastic shift pattern insert for 111 Ch. gearshift on auto transmission
- 27-2027 Shift knob - Black

FRONT AXLE

- 21-0070 Tie rod end (right hand thread) - All models 1963 & Later
- 21-0071 Tie rod end (left hand thread) - All models 1963 & Later
- 30-2085 Tie rod assembly - All models
- 33-0013 King pin kit - either side - All models
- 33-0014 Upper control arm kit - outer - either side - All models
- 33-0016 Lower control arm kit - outer - either side - All models
- 33-2001 Front sub-frame mount kit - All models 1963 & later
- 33-2015 Upper control arm kit - inner - either side - All models
- 33-2017 Lower control arm kit - inner - either side - All models
- 33-2107 Lower control arm rubber bumper - All models

REAR AXLE

- 22-0065 Rear axle boot - solid with mount kit - All models
- 22-0068S Rear axle boot - split with mount kit - All models
- 35-2010 Rear wheel bearing seal kit - without bearing - All models
- 35-2039 Pinion seal - All models
- 35-2111 Rubber mount - rear axle support - All models
- 35-2121 Rubber bushing - trailing arm to rear axle housing - All models
- 35-2159 Rubber bushing - between front of training arm chassis - All models
- 42-2040 Rear axle seal - inner - All models
- 42-2042 Rear axle seal - outer - All models

DRIVE SHAFT

- 41-0040 Drive shaft - center support rubber mount
- 41-0040A Drive shaft - center support bearing - All models
- 41-0045 Flex disc repair kit - All 4 & 6 Cylinder models

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HUBCAPS / BEAUTY RIMS / WHEELS

- 23-0012 Hubcap - unpainted - original - small 13 inch
- 23-0016 Hubcap - unpainted - original - full 13 inch
- 23-0020 Solid chrome beauty rim - 13" set of 4 - reproduction
- 40-2007 Wheel lug bolt - Magnesium wheel - All models
- 40-2010 Hubcap- 14" unpainted
- 40-2013 Solid chrome beauty rim - 14" - original
- 40-2020 Solid chrome beauty rim - 14" set of 4 - reproduction



40-2010

SHOCK ABSORBERS

- 32-8102 Front shock absorbers - Bilstein - All 108/110/111 Chassis
- 32-8103 Rear shock absorbers - Bilstein - All 108/110/111 Chassis
- 32-8200 Front shock absorbers - Bilstein - All 109 Chassis
- 32-8201 Rear shock absorbers - Bilstein - All 109 Chassis

BRAKES - FRONT AXLE

- 42-2000 Front brake caliper repair kit - All models using ATE calipers
- 42-2001L Front brake caliper - driver side - All models
- 42-2001R Front brake caliper - passenger side - All models
- 42-2002 Front brake caliper repair kit - All models using Girling calipers
- 42-2015 Front brake pad set - large pad - for Girling calipers
- 42-2016 Front brake pad set - small pad - for ATE calipers
- 42-2019 Caliper bleeder valve rubber cap (front or rear) - All models
- 42-2076 Front rubber brake hose -either side - All models

BRAKES - REAR AXLE

- 26-0009S Rear brake shoe set 1 1/2" wide (\$200.00 core deposit)
- 27-0050 Rear brake hose - driver side - All models
- 27-0051 Rear brake hose - passenger side - All models
- 35-2090 Rear brake disc
- 42-2007 Rear brake pad set - All Ex. Girling Calipers
- 42-2020 Rear wheel cylinder - All models
- 42-2030 Emergency brake shoe kit - All models



40-2020

BRAKES - LINES / SYSTEM

- 27-0038 U-shaped spring clip for rubber brake hose - All models
- 42-2054 Power brake booster vacuum line - per meter

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STEERING WHEEL / HORN

- 46-0101 Steering wheel - ivory - with horn ring
- 46-0102 Hub pad - ivory - w/connection sleeves
- 46-0103 Hub pad - black - w/connection sleeves
- 46-0104 Connection sleeve - hub pad to steering wheel
- 46-2001 Power Steering Box - Rebuilt (Core deposit \$200)
- 46-2005 Drag link - all models
- 46-2087 Steering wheel - ivory - 280 - 300 series
- 46-2088 Steering wheel - black - 280 - 300 series
- 46-2105 Hub pad - black - w/connection sleeves - 280 series
- 46-2106 Hub pad - ivory - w/connection sleeves - 280 series
- 46-2124 Idler arm repair kit
- 46-2140 Steering shock absorber



46-2105

MIRRORS

- 81-2001 Inside rear view mirror assembly - black - All models

EXHAUST

- 49-2025 Rear Muffler Rubber Mount Ring - All 108 / 109 / 111 Chassis
- 49-2030 Chrome Tailpipe Extension - All 108 / 109 / 111 Chassis

RUBBER - WEATHER STRIP SEALS

- 67-8001 Front windshield glass rubber seal - 111 Chassis Coupes & Convertibles
- 72-8105 Door seal - driver side - 111 Chassis Coupes & Convertibles
- 72-8106 Door seal - passenger side - 111 Chassis Coupes & Convertibles

RUBBER - OTHER

- 26-2089 Rubber shift boot - standard transmission
- 29-2007 Brake or clutch pedal pad
- 42-2008 Rubber boot on hand brake lever
- 68-4026 Hood Pad - 111 Chassis Coupes & Convertibles
- 72-2043 Rubber door handle pad set - 111 Chassis 2 door models
- 75-2021 Trunk handle base seal

FRONT WINDSHIELD & WIPER / WASHER

- 47-0180 Windshield washer reservoir
- 47-0187 Windshield washer hose
- 86-2111 Windshield washer chrome spray nozzle
- 86-2112 Windshield washer chrome spray nozzle mount clip
- 86-2113 Windshield washer chrome spray nozzle connector

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ELECTRICAL LIGHTING - TAIL LIGHT

82-2096L	Tail light Reflector - driver side - 111 Chassis Coupes & Convertibles
82-2096R	Tail light Reflector - pass. side - 111 Chassis Coupes & Convertibles
82-2097L	Tail Light Lens (All Red) Lt. side - lens only - 111 Ch. Coupes & Conv.
82-2097R	Tail Light Lens (All Red) Pt. side - lens only - 111 Ch. Coupes & Conv.
82-2099L	Tail light Lens with amber lens - driver side - 111 Ch. Coupes & Conv.
82-2099R	Tail light Lens with amber lens - pass. side - 111 Ch. Coupes & Conv.



SIDE REFLECTORS & LIGHTS

54-2128

82-2080L	Side reflector - Amber - front driver side
82-2080R	Side reflector - Amber - front passenger side
82-2081L	Side marker lamp assembly - Amber - front driver side
82-2081R	Side marker lamp assembly - Amber - front passenger side
82-2082L	Side reflector - Red - rear driver side
82-2082R	Side reflector - Red - rear passenger side
82-2083L	Side marker lamp assembly - Red - rear driver side
82-2083R	Side marker lamp assembly - Red - rear passenger side
82-2084	Side marker lens - front - Amber - either side
82-2085	Side marker lens - rear - Red - either side

ELECTRICAL LIGHTING - OTHER

82-2045	Glove box light assembly - All models
82-2048	Interior light assembly

ELECTRICAL - RELAYS

54-2128	Relay - 4 pole: fan, fuel mix, A/C, power windows, EGR, fuel pump
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ELECTRICAL - STARTER / ALTERNATOR

15-0056	Alternator adjusting rod kit
15-2001	Starter motor - rebuilt - All models (\$100.00 core deposit)
15-2015	Alternator - rebuilt - All models (\$50.00 core deposit)
54-2170	Voltage regulator - All models

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ELECTRICAL - OTHER

- 11-0000 Radio antenna - front mounting - manual - All models
- 15-2016 Alternator wiring harness for part number 15-2015
- 54-0050 Bosch Reproduction of Original Horns - Pair
- 54-2003 Battery top frame without washer bottle bracket - All models
- 54-2005 Battery hold down bolt - All models
- 54-2142 Signal horn (low pitch) - All models - Bosch Replacement
- 54-2143 Signal horn (high pitch) - All models - Bosch Replacement
- 68-2111 Radio Speaker
- 82-0062 Cigar lighter spiral - All model



68-2111

ELECTRICAL - BULBS / FUSES - ALL MODELS

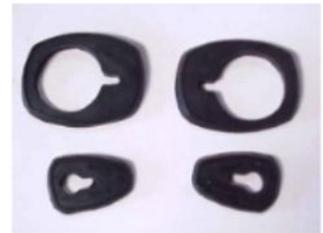
- 11-0008A Fuse - 8 amp
- 11-0016A Fuse - 16 amp
- 47-0203 Instrument light bulb - All models including clock
- 47-0205 Trunk light bulb
- 47-0210 License plate light bulb
- 47-0215 Interior light assembly light bulb / Glove box light bulb
- 82-0085 Head light bulb- USA sealed beam



54-0050

DOORS

- 72-2043 Rubber door handle pad set - set of 4 - reproduction
- 72-2081 Window felt mount clip - inside
- 72-2082 Window felt mount clip - outside
- 72-2085 Window crank handle - All models
- 72-2086 Window crank handle pad - black - All models



72-2043

FRONT GRILLE - ALL MODELS

- 88-8001 Hood Star & mount kit (1968 thru 1972)
- 88-8006 Hood Star & mount kit (1965 thru 1973)
- 88-8230E Grille Badge - FITS ALL 111 SEDANS AS WELL AS ALL 250SE COUPES & CONVERTIBLES AND 6 CYL. 280SE COUPES & CONVERTIBLES UP TO CHASSIS # 003544. FOR ALL V-8'S, SEE 88-8230L.
- 88-8230L Grille Badge - FITS 6 CYL. 280SE COUPES & CONVERTIBLES FROM CHASSIS # 003545 AS WELL AS ALL V-8'S.

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TRUNK

68-2054	Rubber trunk Mat - 111 Chassis Coupes & Convertibles
75-8001	Trunk lid rubber seal - All 108 & 109 Chassis
75-8002	Trunk lid rubber seal - 190C DC \ 200D B SB \ 230S
75-8003	Trunk lid rubber seal - 220SEB C \ 250SEC \ 280SEC & 3.5 Coupes
75-8006	Trunk lid rubber seal - All 111 Chassis Coupes & Convertibles
75-8046	Trunk lid star - All 111 Chassis Coupes & Convertibles Only

Our Mercedes Benz interiors are carefully hand crafted to ensure exact duplication of the original.

INTERIOR UPHOLSTERY - LEATHER

Please contact us by telephone or email to obtain price and availability of the leather interior items for your car.

Leather is also available in bulk by the hide or half hide.

INTERIOR UPHOLSTERY - MB TEX VINYL

Please contact us by telephone or email to obtain price and availability of the MB Tex interior items for your car.

MB TEX vinyl is also available by the yard

CARPET SETS - COMPLETE - CUSTOM MADE

Carpet sets are available a variety of materials including German Square Weave, Multi loop, Wilton Wool, Cut pile plush. Please contact us for price and availability for you car.

CONVERTIBLE TOPS

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All convertible tops are custom made with hand rolled edges. Custom colors are available at an additional cost. All German canvas tops have the original tan, German lining on the underside. Headliners are available separately on most models in this catalog. Please contact us with any questions.

- 77-5014 Original German Canvas for all 111 Chassis Convertibles
Standard colors are Black, Blue & Brown. Tan is \$50 extra.

- 77-6014 Original German Canvas for all 128 & 190 Chassis Convertibles
Standard colors are Black, Blue & Brown. Tan is \$50 extra.

CREDIT CARD AUTHORIZATION FORM

To: **Millers Industries Inc**
DBA. MILLER'S INC.
1506 W Whispering Wind Dr
Suite 120
Phoenix AZ, 85085

I hereby give my authorization for your company to debit my Visa/American Express/Discover/ MasterCard listed below for any telephone/fax/email request for the purchase of any parts related to my orders.

NAME/COMPANY NAME (As it appears on the card)

CURRENT BILLING ADDRESS

Address: _____
City: _____ State/Province: _____ ZIP Code: _____
Country: _____

SHIP TO ADDRESS: (Circle here if same as above)

Address: _____
City: _____ State/Province: _____ ZIP Code: _____
Country: _____

CREDIT CARD INFORMATION:

Card Type: Visa/MasterCard/American Express/Discover/Other _____
Card Number: _____
Expiration Date: _____
CSC Number: AMEX 4 digit on front side / 3 digit on back side _____

This Agreement shall remain in effect until revoked in writing

Signature: _____ Date: _____



Miller's Inc. ORDER FORM

BILL TO:

NAME _____
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NAME _____
 BUSINESS NAME _____
 ADDRESS _____
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 CITY _____
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Order By Fax
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Order By Mail
 Miller's Inc.
 1506 W Whispering Wind Dr
 Suite 120
 Phoenix, AZ 85085

This order is for a
 Year _____ Model _____
 Chassis # (if available)

Quantity	Item Number	Description	Color	Unit Price	Total

PAYMENT				Subtotal	
_____				Sales Tax	
___ Personal Check (Name, Address & Check number must be imprinted) (Check must be in U.S. funds on a U.S. Bank only)				Core De-	
Credit Card: ___ Visa ___ MasterCard ___ Discover ___ Amex (Domestic Billing address must be same as shipping address)				Shipping	
Name on Card _____ Card Number _____ Exp. _____ CSC _____ Signature _____				TOTAL	

SPECIAL INSTRUCTIONS

How to Find Us

Miller's Inc in Arizona



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Phoenix, AZ 85085

Open M-F 8am-5pm



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www.millermbz.com